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## Contributed Paper

**Physical Sciences Symposia - Microscopy and Microanalysis in Catalysis**

# Magnetization and Composition Studies of Alumina and Silica Sol-gel Encapsulated Co/Fe/Ru Catalysts in Micro-reactors for Conversion of Syngas to Higher Alkanes

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## Magnetization and Composition Studies of Co/Fe/Ru Encapsulated Al<sub>2</sub>O<sub>3</sub> or SiO<sub>2</sub> Sol-gel Micro-reactors\*

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Most heterogeneous catalysts are comprised of transition elements, which have incomplete d-electron shell and unpaired electron spins. These features are responsible for their specific magnetic as well as their valuable catalytic properties [1,2]. Here we studied the magnetic characters of Co (12%), Fe (12%), and Ru (1%) encapsulated Al<sub>2</sub>O<sub>3</sub> or SiO<sub>2</sub> sol-gel deposited micro-reactors as deposited, reduced and exposed to the syn-gas (CO+H<sub>2</sub>) using Vibrating Sample Magnetometer (VSM). SEM and EDX are used to study the coating uniformity and elemental composition in order to optimize the sol-gel preparation and deposition processes.

The SEM view graphs of micro-channel reactors are shown in Figures 1-3. It is observed that the 5µm spacing between the channels (Figure 1) is too narrow for sol-gel to go in. We tried to improve the spreading of the sol-gel throughout the channels by considering 25µm column-channels (Figure 2). By widening the channels/columns to 25µm, the sol-gel is easily going to the bottom of the channels, but the Al<sub>2</sub>O<sub>3</sub> sol-gel is not sticking to the walls (Figure 2). If we use SiO<sub>2</sub> sol-gel instead of Al<sub>2</sub>O<sub>3</sub>, the adhesion has improved (Figure 3). The catalyst studies using GC revealed [3] that the syn-gas (CO+H<sub>2</sub>) conversion rate is improved in the case of SiO<sub>3</sub> sol-gel, may be due to increased surface area as it is spread throughout the channels evenly.

TABLE 1 Sample Type	Intended Metal Loading	EDX Results (% Metal Loading)		
		Fe	Co	Ru
Al <sub>2</sub> O <sub>3</sub> Sol-gel	Fe12%, Co12%	2.5	3.7	-
SiO <sub>2</sub> Sol-gel (from nitrates)	Fe12%, Co12%	2.6	2.7	-
SiO <sub>2</sub> Sol-gel (from oxide nano-particles)	Fe12%, Co12%	3.3	3.9	-
SiO <sub>2</sub> Sol-gel (with Ru)	Fe12%, Co12%, Ru1%	1.9	1.8	0.2

Table 1 shows the results of EDX elemental analysis for 25 µm channel reactors coated with Fe/Co/Ru encapsulated Al<sub>2</sub>O<sub>3</sub> or SiO<sub>2</sub> sol-gel prepared from metal nitrate solutions or from metal oxide nano-particles. The metal oxide nano-particle sol-gel showed higher metal loading compared to the sol-gel prepared from metal nitrates. The GC results showed that the syn-gas conversion has improved from 50% to 78% by adding small %Ru [3], even though all metal loadings are less in these coatings. So it clearly proves that Ru is acting as a good promoter.

The magnetization characters of these sol-gel micro-reactors are studied using VSM to understand the reduction efficiency during hydrogenation and the level of poisoning of catalysts after syn-gas conversion, depending on the ferromagnetic component of the curve. During the hydrogenation the

1. S. V. Naidu, et al., *Microsc. Microanal.*, Vol. 9 (2003) 408.
2. M.A Akundi, et al., *IEEE Trans. on Magnetism*, Vol. 37 (2001) 2929.
3. D. Kuila, et al., to be published elsewhere.

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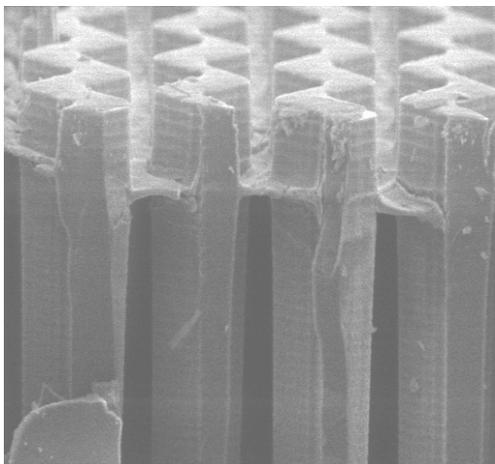


Fig. 1: SEM view graph of  $\text{Al}_2\text{O}_3$  sol-gel deposited  $5\mu\text{m}$  zigzag channels reactor. It shows that the sol-gel is mostly spread on the surface and not able to go in the  $5\mu\text{m}$ -channels of  $100\mu\text{m}$  depth.

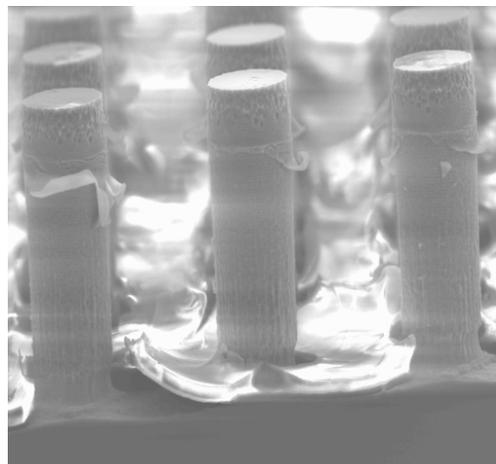


Fig. 2: SEM view graph of  $\text{Al}_2\text{O}_3$  sol-gel deposited  $25\mu\text{m}$  column- reactor. It shows that most of the  $\text{Al}_2\text{O}_3$  sol-gel is going to the bottom and not sticking to the walls.

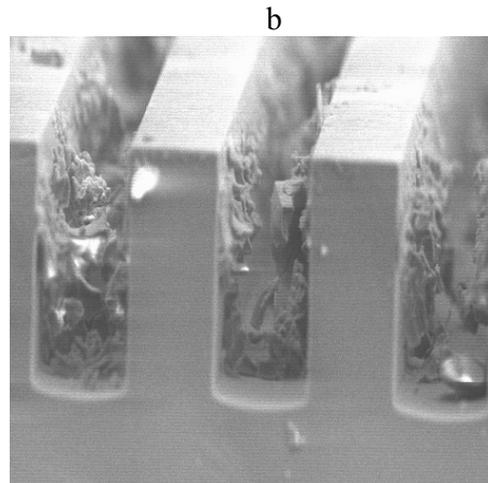
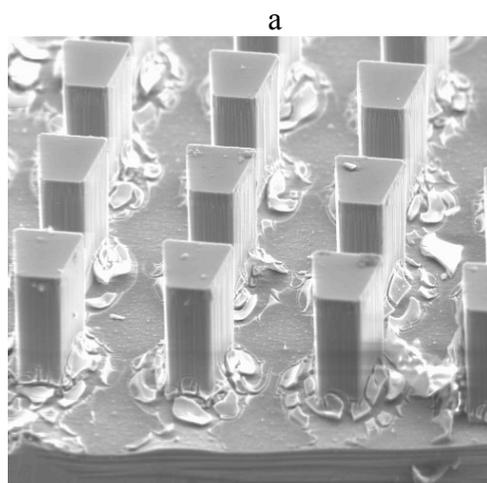
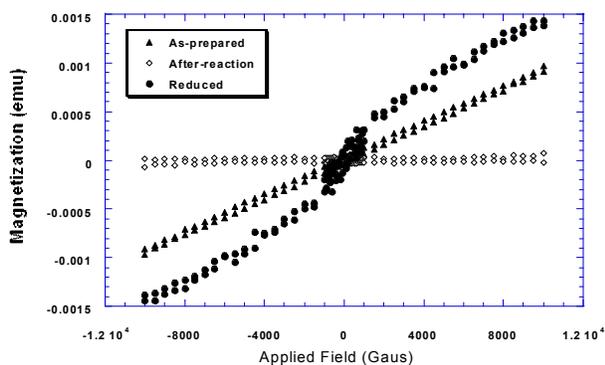


Fig. 3: SEM view graph of  $\text{SiO}_2$  sol-gel deposited  $25\mu\text{m}$  a) column and b) straight channel reactors. It shows that the sol-gel is more evenly distributed and sticking to walls in both these reactors compared to  $\text{Al}_2\text{O}_3$  sol-gel.

Figure 4: Typical magnetization curves for as-deposited ( $\blacktriangle$ ), hydrogenated ( $\bullet$  reduced), and after catalytic reaction ( $\circ$ ) sol-gel coated Fe/Co micro-reactors.



Fe and Co oxides are reduced to pure metals as evidenced by the ferromagnetic nature of the curve for the reduced sample (Fig. 4). The ferromagnetic nature disappears in the post-catalytic reaction sample, indicate that Fe and Co are forming carbides or carbonyls during the reaction. The magnetization results indicated more reduced metal catalysts in the nano-particle incorporated sol-gel. Due to the catalytic reaction about 85% catalyst was poisoned, probably by forming carbides of Fe and Co.